

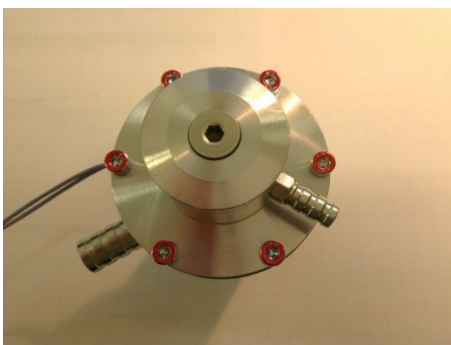
1 Loose both inputs coolant with tool 17 for approx 180st.



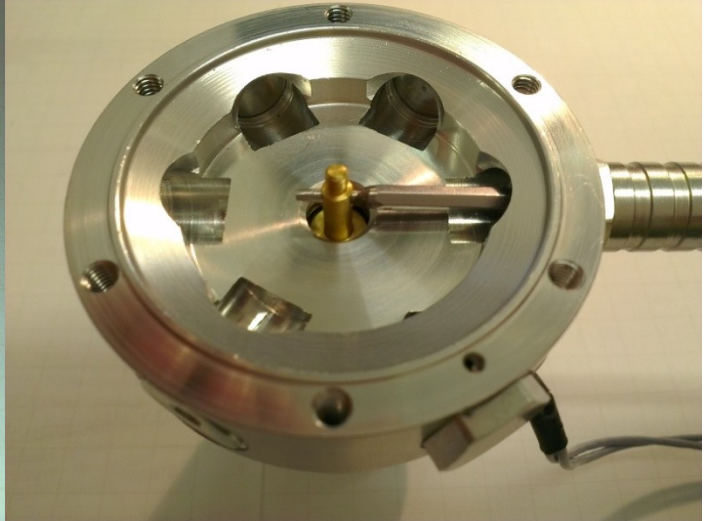
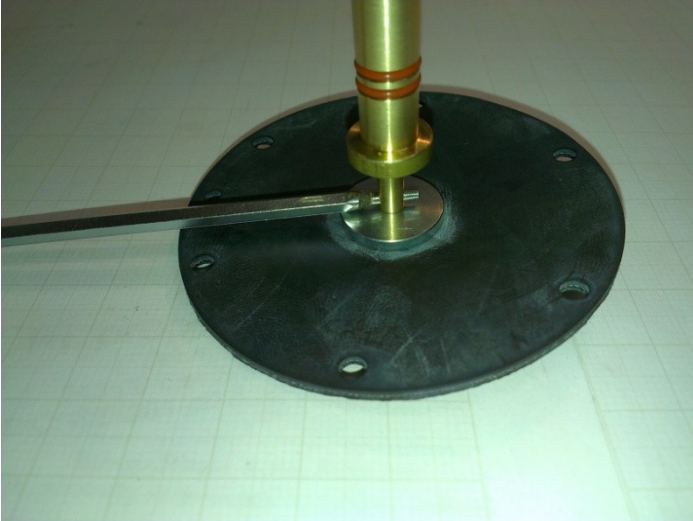
2, Unscrew shell reducer



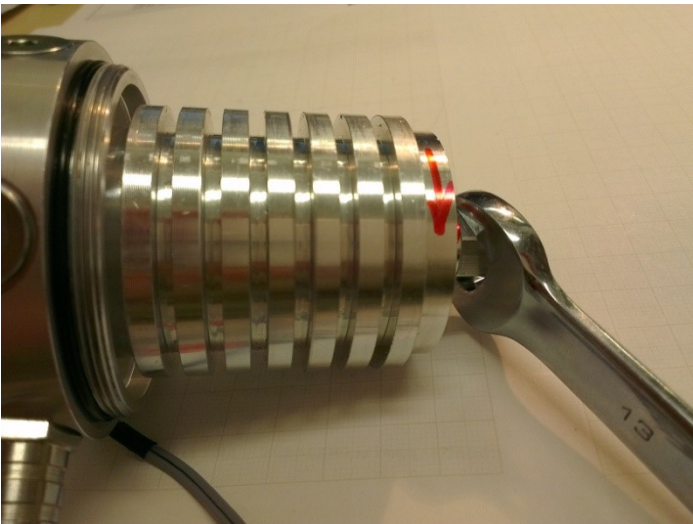
3, Remove the screws M4 (\* torque 1 Nm) and remove the upper body, watch the orientation of the upper body vs. vs. membrane. body (pressure relief channel)



4, through the outlet gas from the reducer Secure the piston diaphragm (Photo piston assemblies outside reducer). \* Beware piston must be affixed to the membrane adhesive to the threads as Förch K121.



5, Unscrew the heat exchanger assembly 13 key



6, pull out the piston from the heat exchanger

7, Replace all o-rings, diaphragm and plunger (piston sliding portion must be greased with synthetic grease such as Fuchs Urethyn E2).

Reducer Arrange the steps in reverse order.



**\*applies to assembly**